

## **CLAIMS**

- 1. An electrophoretic display device comprising:
  a substrate layer;
  - a conductive film formed on the substrate
- 5 layer;

a microcapsule layer having a plurality of microcapsules containing a liquid dispersion medium and electrophoretic particles; and

a urethane resin layer formed on the 10 microcapsule layer.

- 2. An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed from a urethane resin composition.
- 3. An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed to a thickness of 20 to 200  $\mu m$ .
  - An electrophoretic display device as set forth in claim 1, wherein the conductive film is a transparent electrode formed on the substrate layer.

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